ACCURATE AND ADDRESS OF THE PARTY OF THE PAR	nesday, 7/11/2007 2:48:17 Johnston	7 PM	Proces	ss Sheet	5/	0/.4		
Customer Job Number Estimate Number P.O. Number This Issue Prsht Rev. First Issue Previous Run Written By Checked & Approve Comment	: 33484 : 12893 : 7/11/2007 : NC : 33318 red By :	S.O. No. : NA Type : LANDING evA 07.06.05 new is	GEAR	Part Number Drawing Number Project Number Drawing Revision Material Due Date	: SADDLE KIT FO : K642 511 : N/A : N/A : N/A : N/A : 7/30/2007	Qty:	∫ Um:	Each
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4.0	D2652		Bushing	4			-	
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5.0 Comme	D2712	000 Each(s)/Unit To	Set Screw					
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Wednesday, 7/11/2007 2:48:17 PM Date: User: Kim Johnston **Process Sheet** Drawing Name: SADDLE KIT FOR D206-642-511 Customer: CU-DAR001 Dart Helicopters Services Part Number: K642 511 Job Number: 33484 Job Number: Description: Seq. #: Machine Or Operation: 206 Saddle Left side 6.0 D29321 Comment: Qty.: 2,0000 Each(s) 1.0000 Each(s)/Unit Total: Pick: **Qty Part Number** Description Batch Saddle 1 D2932-1 D29331 2.0000 Each(s) 1.0000 Each(s)/Unit Total: Comment: Qty.: Pick: Qty Part Number Description 1 D2933-1 Saddle Saddle Space 4.0000 Each(s) Comment: Qty.: 2.0000 Each(s)/Unit Total: Pick: Description Batch **Qtv Part Number** Saddle Spacer 2 D2934 Saddle Spacer D2935 Comment: Qty.: 4.0000 Each(s) 2.0000 Each(s)/Unit Total: Pick: **Qty Part Number** Description Saddle Spacer 2 D2935 D29381 10.0 2.0000 Each(s) Comment: Qty.: 1.0000 Each(s)/Unit Total: Pick: Qty Part Number Batch Description 1 D2938-1 Saddle 206 Saddle Left side D29391 Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: Qty Part Number Description 1 D2939-1 Saddle

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DATE	0750	Description of NC		Corrective Action Section	on B	Verification		Approval
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Wednesday, 7/11/2007 2:48:17 PM Date: User: Kim Johnston **Process Sheet** Drawing Name: SADDLE KIT FOR D206-642-511 Customer: CU-DAR001 Dart Helicopters Services Part Number: K642 511 Job Number: 33484 Job Number: Description: Seq. #: Machine Or Operation: Inventory 12.0 D33963 Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: Batch Description Qty Part Number 2 D3396-3 Spacer 13.0 D3407043 Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: **Qty Part Number** Description 1 D3407-043 Tow Ring D34561 14.0 washer Comment: Qty.: 2.0000 Each(s) 1.0000 Each(s)/Unit Total: Pick: Batch **Qty Part Number** Description 1 D3456-1 Washer D34571 Inventory Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s) Description **Qty Part Number** 2 D3457-1 Washer AN3C35A Comment: Qty.: 6.0000 Each(s) Total: 3.0000 Each(s)/Unit Pick: **Qty Part Number** Description AN3C35A Bolt AN3C36A 17.0 Comment: Qty.: 9.0000 Each(s)/Unit Total: 18.0000 Each(s) Pick: Description Qty Part Number Batch 9 AN3C36A Bolt

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Wednesday, 7/11/2007 2:48:17 PM Date: * Kim Johnston User: **Process Sheet** Drawing Name: SADDLE KIT FOR D206-642-511 Customer: CU-DAR001 Dart Helicopters Services Part Number: K642 511 Job Number: 33484 Job Number: Description: Seq. #: Machine Or Operation: AN3C41A 18.0 m 103324 KS Comment: Qty.: 8.0000 Each(s)/Unit Total: 16.0000 Each(s) **Qty Part Number** Description 8 AN3C41A AN4C6A 12.0000 Each(s)/Unit Total: 24.0000 Each(s) Comment: Qty.: Pick: **Qty Part Number** Description 12 AN4C6A AN5C11A Comment: Qty.: 16.0000 Each(s) 8.0000 Each(s)/Unit Total: Qty Part Number Description 8 AN5C11A Bolt AN5C12A 8.0000 Each(s) Total: Comment: Qty.: 4.0000 Each(s)/Unit m104537 29 Pick: Qty Part Number Description Bolt AN5C12A AN5C13A Comment: Qty.: 8.0000 Each(s) 4.0000 Each(s)/Unit Total: Pick: **Qty Part Number** Description 4 AN5C13A AN5C15A 23.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: **Qty Part Number** Description 1 AN5C15A

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Date: Wednesday, 7/11/2007 2:48:17 PM Kim Johnston User: **Process Sheet** Drawing Name: SADDLE KIT FOR D206-642-511 Customer: CU-DAR001 Dart Helicopters Services Part Number: K642 511 Job Number: 33484 Job Number: Description: Seq. #: Machine Or Operation: 24.0 AN5C32A 4.0000 Each(s) 2.0000 Each(s)/Unit Total: Comment: Qty.: Pick: **Qty Part Number** Description Bolt 2 AN5C32A AN5C34A 4.0000 Each(s) Comment: Qty.: 2.0000 Each(s)/Unit Total: Pick: Batch **Qty Part Number** Description 2 AN5C34A Bolt AN5C35A 26.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: Description **Qty Part Number** 1 AN5C35A Bolt AN960C10L 27.0 Comment: Qty.: 24.0000 Each(s)/Unit Total: 48.0000 Each(s) Pick: Description **Qty Part Number** Washer __ 24 AN960C10L AN960C416L WASHER Comment: Qty.: 24.0000 Each(s)/Unit Total: 48.0000 Each(s) Pick: **Qty Part Number** Washer 24 AN960C416L 1/1/2599

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Wednesday, 7/11/2007 2:48:18 PM Date: User: Kim Johnston **Process Sheet** Drawing Name: SADDLE KIT FOR D206-642-511 Customer: CU-DAR001 Dart Helicopters Services Part Number: K642 511 Job Number: 33484 Job Number: Description : Seq. #: Machine Or Operation: AN960C516L WASHER 29.0 Comment: Qty.: 8.0000 Each(s)/Unit Total: 16.0000 Each(s) Pick: Description **Qty Part Number** 8 AN960C516L Washer MS210433 Comment: Qty.: 20.0000 Each(s)/Unit Total: 40.0000 Each(s) M1048850 Pick: Qty Part Number 20 MS21043-3 MS210434 Comment: Qty.: 13.0000 Each(s)/Unit Total: 26.0000 Each(s) Pick: Qty Part Number 13 MS21043-4 Nut 320 MS210435 Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: Qty Part Number m 101418 4 MS21043-5Nut WASHER NAS1515H3L 48.0000 Each(s) Comment: Qty.: 24.0000 Each(s)/Unit Total: Pick: Batch **Qty Part Number** Description 24 NAS1515H3L Washer NAS1515H4 Inventory 34.0 48.0000 Each(s) Comment: Qty.: 24.0000 Each(s)/Unit Total: Pick: **Qty Part Number** Description Batch Page 6 Form mrocess

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Date: Wednesday, 7/11/2007 2:48:18 PM User: Kim Johnston **Process Sheet** Drawing Name: SADDLE KIT FOR D206-642-511 Customer: CU-DAR001 Dart Helicopters Services Part Number: K642 511 Job Number: 33484 Job Number: Description: Seq. #: Machine Or Operation: Washer 24 NAS1515H4L NAS1515H5 32.0000 Each(s) Comment: Qty.: 16.0000 Each(s)/Unit Total: Pick: Qty Part Number Description 16 NAS1515H5 Washer NAS1515H5L Comment: Qty.: 8.0000 Each(s)/Unit Total: 16.0000 Each(s) Pick: **Qty Part Number** Description 8 NAS1515H5L QC4 Comment: INSPECT 100% KITS FOR COMPLETENESS 38.0 Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP K642-531 (CHG003 Location: QC21 39.0 57/07/07 Comment: FINAL INSPECTION/W/O RELEASE 1 P. OF ZA Job Completion

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